

# Work Order ID 109936

December-06-13 8:29:50 AM

**\*109936\***

Page 1

Item ID: D3161-3

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Hinge

Start Date: 12/06/13 Start Qty: 20.00

**\*20\***

Cust Item ID:

Required Date: 12/20/13 Req'd Qty: 20.00

**\*20\***

Customer:

Reference:

Approvals: Process Plan: M25 Date: 13-12-06 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3161

Rev A2

100

0.00

**\*100\***

Small Fab

Small Fab

Memo

0.00

Small Fab

Cut to length as per dwg ( 15.0" long ) and punch end of hinge close. Debur if necessary

20x 13/12/06 **DAS 36 9-89**

110

QC5- Inspect part completeness to step on W/O

0.00

**\*110\***

QC

Memo

0.00

Quality Control

**DAS 30 9-89**

20 13/12/06

120

Identify as per dwg & Stock Location 5131

0.00

**\*120\***

Packaging

Memo

0.00

Packaging

20x 13/12/06 **DAS 36 9-89**

Work Order ID 109936

\*109936\*

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December-06-13 8:29:50 AM

Item ID: D3161-3

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\*N900040100\*

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Item Name: Hinge

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Cust Item ID:

Required Date: 12/20/13

Req'd Qty: 20.00

\*20\*

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

\*130\*

QC

Memo

0.00

Quality Control

Rm 13/12/09  
PL 13-12-6

# Picklist Print

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Work Order ID: 109936

**\*109936\***

Parent Item: D3161-3

**\*D3161-3\***

Parent Item Name: Hinge

Start Date: 12/06/13

Required Date: 12/20/13

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A02.04.26New IssueNG  
IPP Rev:B 08-04-29 update seq. 1 DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS20257-3-7200		Purchased		No		100	f	61.5138	1.44	31			DAS
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**\*MS20257-3-7200\***

PIANO HINGE

**\*\***

13/12/06

DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST209a

61.5138418

123960

2.2447368

m127172 -

23.269105

m127393 -

36

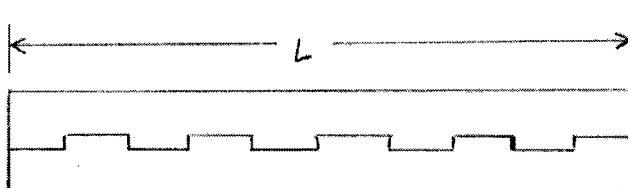
8x  
12x



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED  
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.7"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

109936 MLS  
13-12-06

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